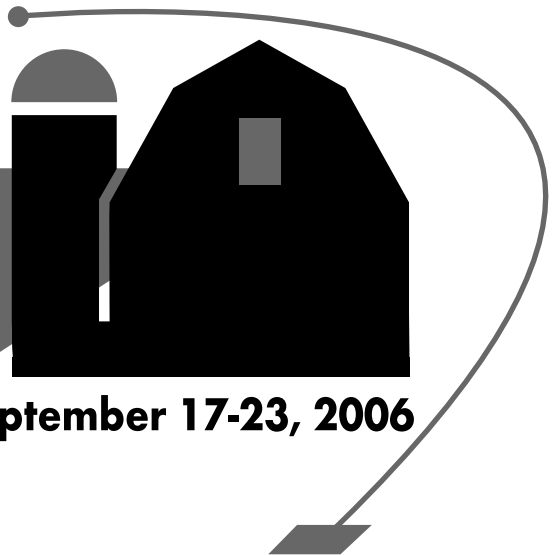


*prepare
to prevent*



National Farm Safety Health Week . September 17-23, 2006